INCH-POUND

MS25467E
27 November 2003
SUPERSEDING
MS25467D
5 Jun 1987

DETAIL SPECIFICATION SHEET

RELAYS, ELECTROMAGNETIC, 5 AMPERES, 4 PDT TYPE I, MAGNETIC LATCH, SOLDER TERMINAL, STUD MOUNTED, HERMETICALLY SEALED

INACTIVE FOR NEW DESIGN. NO LONGER USED EXCEPT FOR REPLACEMENT PURPOSES.

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the relay described herein shall consist of this specification and the latest issue of MIL-PRF-6106.

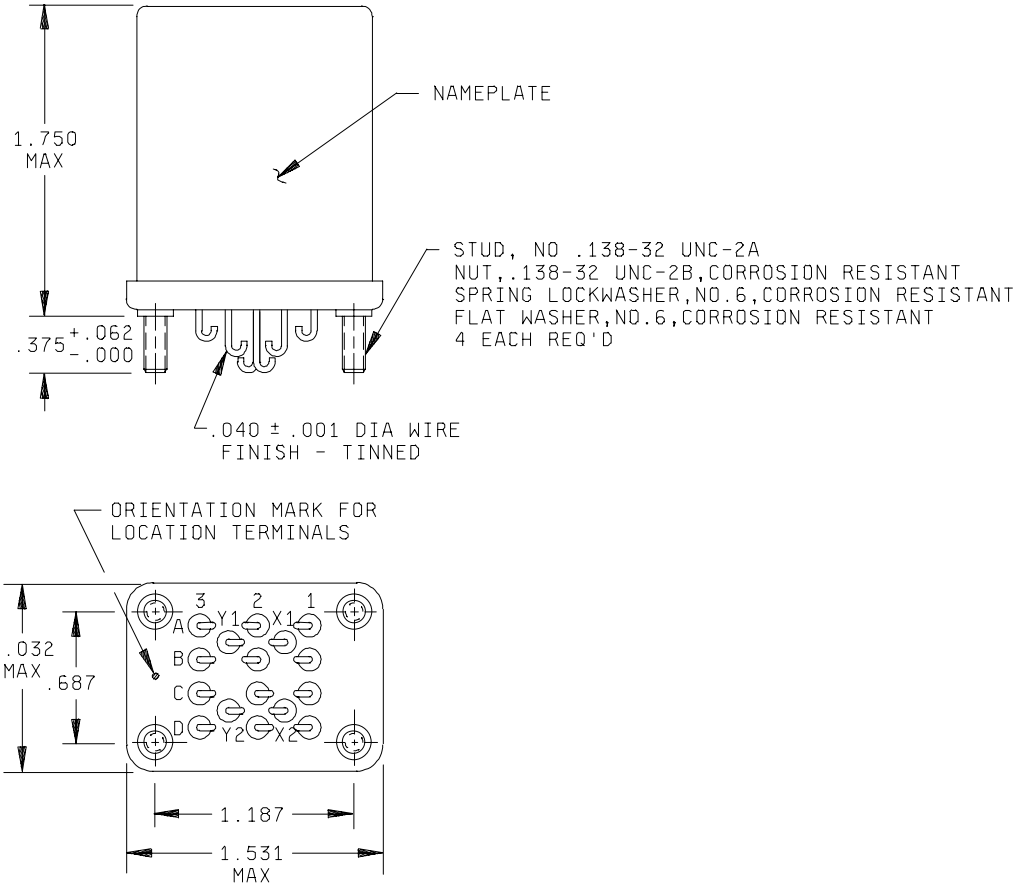
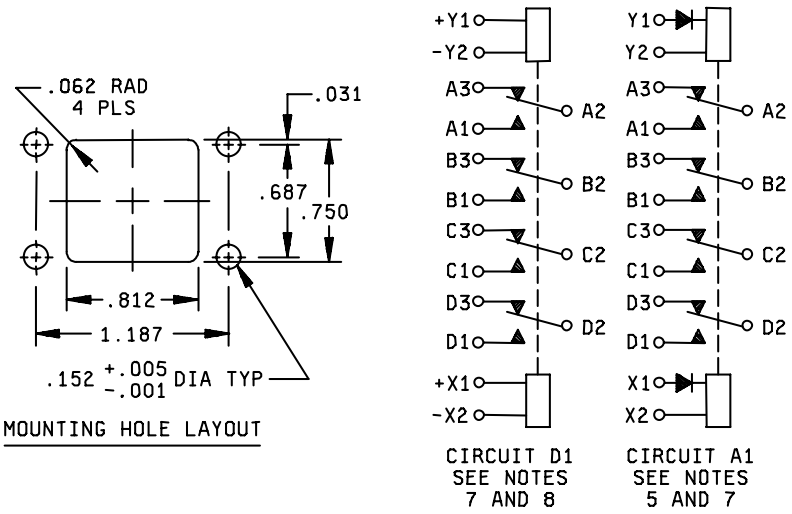


FIGURE 1. Dimensions and configurations.



Inches	mm
.000	0.00
.001	0.03
.005	0.13
.031	0.79
.040	1.02
.062	1.57
.152	3.86
.187	4.75
.375	9.53
.687	17.45
.750	19.05
1.032	26.21
1.187	30.15
1.531	38.89
1.812	46.02

NOTES:
1/ Dimensions are in inches.
2/ Metric equivalents are given for general information only.
3/ Unless otherwise specified, tolerance is ±.010 (0.25 mm).
4/ Terminal numbers need not appear on relay headers provided there is affixed to the relay a suitable legible circuit diagram that permanently and positively identifies each terminal location specified hereon.
5/ The use of diodes on ac relays is optional. Actual application must be shown on label.
6/ Shock, vibration, and acceleration requirements application with coils de-energized
7/ Relay is magnetically latched in both positions.
8/ Caution note to observe polarity must appear on relays with dc coils.
9/ In the event of conflict between the text of this specification and the references cited herein, the text of this standard shall take precedence.
10/ Referenced Government documents of the issue listed in that issue of the Department of Defense Index of Specifications and Standards (DoDISS) specified in the solicitation form a part of this standard to the extent specified herein.

TABLE I. Dash numbers and characteristics.

Dash number MS25467-	Type	Coil	Terminal type	Mounting or mating socket	Max weight in pounds
D1	I	dc	Solder hook	Stud	0.30
A1	I	ac	Solder hook	Stud	0.32

FIGURE 1. Dimensions and configurations - Continued.

TABLE II. Operating characteristics.

MS part no. MS25467-	Coil data											Time - milliseconds max				
	Coil	Rated			Max		Max pick-up voltage			Drop out voltage	Operate 4/	Release 5/	Contact Bounce			
													Main		Aux	
		Volts 1/	Freq Hz	Ω Res ±10 %	Volts	Amp	Normal 3/	High temp test	Cont current test				NO	NC	NO	NC
D1	X1, X2 Y1, Y2	28	dc	N/A	29	0.17	18	18	19.8	N/A	25	N/A	2	2	N/A	N/A
A1	X1, X2 Y1, Y2	115	400 2/	N/A	122	0.07	90	90	95	N/A	25	N/A	2	2	N/A	N/A

1/ CAUTION: Use of any coil voltage less than rated coil voltage will compromise the operation of the relay.
2/ MS25467-A1 may be used on 60 Hz if maximum ambient temperature is limited to +85°C (maximum coil current shall be 0.077 ampere).
3/ Over the temperature range.
4/ With nominal coil voltage.
5/ From nominal coil voltage.

TABLE II. Rated contact load (amperes per pole) (case grounded).

Type of load	Life operating cycles x 10^3	28 V dc				115 V ac, 1 phase				115/200 V ac, 3 phase 1/				See appropriate notes
		Main		Aux		Main		Aux		Main		Aux		
		NO	NC	NO	NC	400 Hz	60 Hz	400 Hz	60 Hz	400 Hz	60 Hz	400 Hz	60 Hz	
Resistive	100	5	5			5	4							
Inductive	100													
Inductive	20	3	3			3	2							
Motor	100	1.5	1.5			1.5	1							
Lamp	100	0.8	0.8			0.8	0.6							
Transfer load														2/
Mechanical life reduced current	400	1.25	1.25			1.25	2							
Mixed loads	Applicable per specification													

1/ Absence of value indicates relay is not rated for 3-phase application.
2/ Transfer load indicates relay is suitable for transfer between unsynchronized ac power supplies at rating indicated

Environmental characteristics.

Temperature range	-70°C to +125°C
Max altitude rating	80,000 ft
Shock G-level	50 g's
Duration	11 ms
Max duration contact opening	10 μs
Vibration - sinusoidal	
G-level	10 g's
Frequency range	5-1,500 Hz
Acceleration	15 g's

Electrical characteristics.

Insulation resistance:

Initial	100 megohms.
After life or environmental tests	50 megohms.

Dielectric strength (sea level).

	Initial	After life tests
Coil to case	1,000 V rms	1,000 V rms
Aux contacts		
All other points	1,000 V rms	1,000 V rms

Dielectric strength (altitude).

	(When mounted in mating socket) 80,000 ft
Coil to case	250 V rms
Aux contacts	
All other points	250 V rms

Max contact drop initial	0.150 volt.
After life test	0.175 volt.
Overload current	20 amperes.
Rupture current	25 amperes.
Duty rating	Continuous.
RFI specification	MIL-STD-461.

(Applicable to coil circuits of ac operated relays.)

Group A acceptance reports shall be submitted to the preparing activity on a yearly basis in order to retain qualification for this military specification sheet.

Groups B and C inspections may be suspended at the discretion of the qualifying activity.

Qualification by similarity: See MIL-PRF-6106.

Custodians:
Navy - AS
Air Force - 11
DLA - CC

Preparing activity:
DLA - CC

(Project 5945-1214-14)

Review activities:
Navy - EC

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using ASSIST Online database at www.dodssp.daps.mil.